

Determine the position and location of the part on the worl surface. Mark the mounting positions.

hardware and thickness of work surface.)

## ΜΟCΚΕΠ

PGRP4B/SET

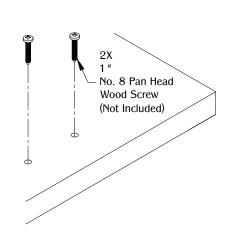
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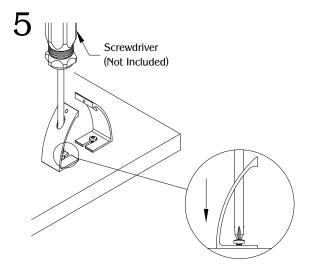
PROPRIETARY AND CONFIDENTIAL.

ALL DIMENSIONS HAVE A +/- 1/32" TOLERANCE UNLESS OTHERWISE SPECIFIED. WE DO NOT RECOMMEND DRILLING OR CUTTING ANY HOLES BEFORE RECEIVING A PRODUCT OR A PRODUCT SAMPLE.

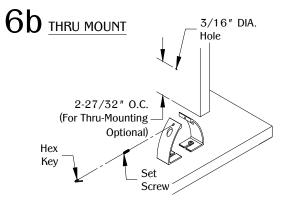
## 3



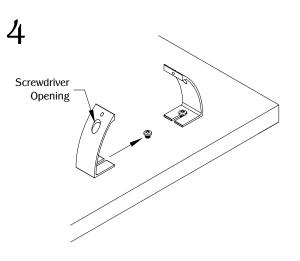
Align (2) 1 " No. 8 pan head wood screws to the pilot holes. (Note: Use appropriate mounting hardware type and length depending on the material and thickness of the surface.)



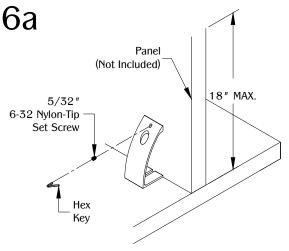
Secure part by tightening the (2) No. 8 pan head wood screws.



Drill a 3/16" diameter hole at  $2\cdot27/32"$  on center from the bottom of the panel material. Install and align pre-drilled panel hole to the panel bracket. Use the  $1/2"6\cdot32$  set screw for panels  $1/8" \cdot 3/16"$ ,  $3/4" \cdot 6\cdot32$  for panels  $1/4"\cdot3/8"$  and  $7/8" \cdot 6\cdot32$  for panels 3/8" to 1/2". Tighten with hex key.



Install PGRP4B/SET by aligning screwdriver opening to mounting hardware.



Align panel to PGRP4B/SET and secure panel by installing the 5/32 " 6-32" nylon-tip set screw. Tighten 5/32 " 6-32" nylon-tip set screw with hex key.